

## SorpOrkuStuðullinn SOS (the Waste Energy Coefficient WEC)

**Áfangabrennsla með orkunýtingu** (intermittent incineration with heat recovery):

**Framleiðslugeta** (possible recovery of heat):

**Forsendur** (prerequisites):

Magn af sorpi á kg af olíu (quantity of waste per kg of oil)	N =	10 kg
Verg orka í sorpi (gross energy in waste)	Q =	4.0 kWh/kg
Verg orka í 1 kg af olíu (gross energy in 1 kg of oil fuel)	O =	11.0 kWh/kg
Orkunýting (rate of recovery)	P =	45.0% %

**Jafna** (equation):  $H = (NxQ + O)xP/N$

Verg orka frá úrgangi (gross energy from waste)	NxQ =	40.0 kWh/kg
Orka frá eftirbrennslu (energy from afterburner)	O =	11.0 kWh/kg
Nýting (rate of recovery)	P =	45.0% %
<b>Endurunnin orka</b> (recovered heat):	<b>H =</b>	<b>2.30 kWh/kg</b>

**Sorporkustuðullinn SOS** (the waste energy coefficient WEC):

**Forsendur** (prerequisites):

Leiðni-, geislunar- og reykþöp (losses through convection, radiation and exhaust)	L =	30.0% af H (of H)
Töp vegna endurhitunar brennsluhólfa (losses due to reheating of combustion chambers)	R =	25.0% af H (of H)
Meðalvegalengd fyrir aðflutning á einu tonni - fram & tilbaka (average distance for transport of one mton - return trip)	W =	60 km
Olíueyðsla við aðflutning á úrgangi (oil consumption for fetching waste)	F =	0.045 kg/tonnkm
Samanlögð nafnafköst á rafdrifnum búnaði (total nominal power of electrically powered equipment)	E =	60 kW
Nafnafköst stöðvarinnar (nominal capacity of the facility)	C =	10 tonn/24klst

**Jafna** (equation):  $SOS = WEC = HH - O \times 1000/N - H \times L \times 1000 - H \times R \times 1000 - W \times F \times 11 - E \times 24 \times 0,667/C$

**Endurunnin orka** (recovered heat) HH = **2,295 kWh/tonn**

**Eytt í vinnsluna** (used in the process):

Orka til eftirbrennslu (energy for thermo reactor)	OO =	1,100 kWh/tonn
Töp L á búnaði (losses L on equipment)	LL =	688.5 kWh/tonn
Töp R; kólnun & endurhitun (losses R; cooling & reheating)	RR =	573.8 kWh/tonn
Eldsneyti til aðflutninga (fuel for transport)	FF =	30 kWh/tonn
Raforkuneysla (electric power consumption)	EE =	96 kWh/tonn
<b>Samtals (total):</b>	<b>Samtals (total):</b>	<b>2,488 kWh/tonn</b>

**Eftir stendur** (the remainder): **-193 kWh/tonn**

**Sorporkustuðullinn SOS** (the waste energy coefficient WEC): **-8.4 %**